

600V EXT-X/2501 LF

Electronic equipment robot cable

- Heat resistance ★★★★★★
 - Oil resistance ★★★★★★
 - Noise resistance ★
 - Flame resistance ★★★★★
 - Torsion resistance ★★★★★★
 - Flexibility resistance ★★★★★★
 - Cable carrier ★★★★★★★★
- ※The characteristic is an aim.

>>> Meeting standard



Certification	UL AWM	cUL AWM
Applicable standard	UL 758	CSA C22.2 No.210
Official symbol	UL STYLE 2501	CSA AWM II A/B
Voltage rating	600V	600V
Temperature rating	105°C	105°C
Conductor	UL 758	CSA C22.2 No.210
Flame rating	VW-1	FT1

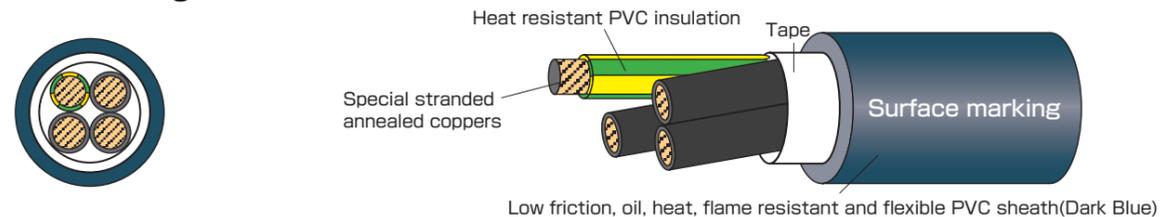
> Application

- Appropriate for drag chain wiring for high-speed moving.
- Drag chain test 50 million times or more. (or more ability 100 million times)
- Robot cable with UL and cUL at 600V 105°C. (Category : AVL2, AVL8)

> Feature

- Fine wire conductor use.
- Low friction and heat resistant PVC used for insulation.
- Oil and heat resistant PVC used for sheath.
- Low friction material used for sheath.
- Flame resisting : UL VW-1, cUL FT1.

> Construction figure



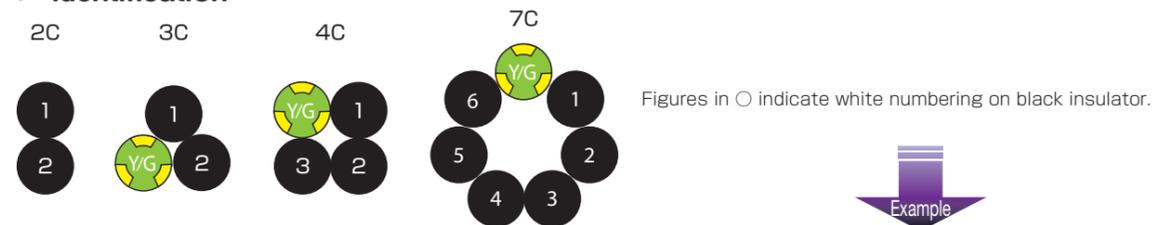
※10AWG or larger : annealed copper.

> Surface marking



※R15 indicates "Compliant with RoHS Directive 2011/65/EU and Directive (EU) 2015/863 (10 substances)".

> Identification



※Y/G indicates green core with yellow stripe(30~50%).

> Standard sales length

100m
(Sales by short length is available for large sizes. Please contact us which sizes are available.)

> Construction table

No. of cores	Conductor			Heat-resistant PVC insulation		Low friction, oil, heat, flame resistant flexible PVC sheath		Approx. weight (lbs./1000ft) (kg./km)	Electrical Characteristics			Allowable ampacity (A)
	Size (AWG)	Construction (Line./mm)	Outside diameter (mm)	Outside diameter (inch)	Outside diameter (mm)	Overall diameter approx. (inch)	Overall diameter approx. (mm)		Conductor resistance (Ω/km20°C)	Insulation resistance (MΩ.km20°C)	Electrical strength (V/1min.)	
2C						0.484	12.3	131(195)				31
3C	12	441/0.10	2.7	0.173	4.4	0.512	13.0	165(245)	less than 5.79	more than 50	2000	31
4C	(3.30mm)	(441/3.9mil)	(106mil)			0.555	14.1	205(305)				
7C						0.709	18.0	336(500)				
3C	10	693/0.10	3.3	0.197	5.0	0.567	14.4	222(330)	less than 3.50	more than 50	2000	43
4C	(5.26mm)	(693/3.9mil)	(130mil)			0.618	15.7	279(415)				
3C	8	350/0.18	4.3	0.303	7.7	0.795	20.2	403(600)	less than 2.33	more than 50	2000	58
4C	(8.36mm)	(350/7.1mil)	(169mil)			0.921	23.4	548(815)				
3C	6	588/0.18	5.7	0.358	9.1	0.961	24.4	625(930)	less than 1.41	more than 50	2000	79
4C	(13.3mm)	(588/7.1mil)	(224mil)			1.055	26.8	793(1180)				

※3 cores or more has the [Y/G] ground core of an equal size.

※The test of 2000V/5 minute besides the withstand voltage test on above mentioned UL standard and the CSA standard is applied.

> Allowable ampacity

- The allowable ampacity of this catalog is a value at one in the air construction and the ambient temperature 30°C.
- Allowable ampacity is calculated based on JCS0168.
- Allowable ampacity is calculated excluding grounding conductor.
- Please multiply the following adjustment factors by the ambient temperature.

●Adjustment factors(at ambient temperature)

Ambient temperature(°C)	30	40	50	60	70	80	90	100
Adjustment factors	1.00	0.93	0.86	0.77	0.68	0.58	0.45	0.26

> Movement characteristic

*1	Bending	U-shaped turn-back	90° bending	Twist		*2
Rotary bending	A	SS	A	Straight	Bending	Move bending
A	A	SS	A	A	A	C

Examination's time:
 SS= More than 50 million times B= More than 5 million times
 S= More than 20 million times C= More than 3 million times
 A= More than 10 million times D= More than 1 million times

- *1 It is C when overall diameter of the cable is 20mm or more, and D when overall diameter of the cable is 30mm or more.
- *2 When overall diameter of the cable is 20mm or less.
- ※ The longevity of the cable inside a drag chain is dependent on the travel distance. Please consult our Sales Department when wiring a travel distance of 5m or greater.

> Oil resistance

Insulating oil	Lubricating oil	Cutting oil I	Cutting oil II	Hydraulic oil	Grease
A	A	B	B	B	B

※A~C in the table indicate the characteristics below.

- A:There is no problem on practical use at all.
- B:Deterioration slightly no problem almost on practical use.
- C:It is sometimes deteriorated to some degree, and not possible to use it.